



RTDFORGE

Qualification Test Record (QTR)

NORSOK M-650

QTR no. **F51-Ring**

rev. 0

Manufacturer name - address
web page:

RTD SRL - via dei Roveri 34 Arsiero, Vicenza, Italy
www.rtdforge.com

Reference standard:

Norsok M-650 edition 4

Material designation and MDS no.:

ASTM A182F51 UNS S31803
MDS D44 rev.5

Manufacturing Summary doc. no.:

MS-F51-RING rev.0

Products and manufacturing
process(es):

Forged/rolled rings

Mandatory conditions and sub-
contractors:

Heat treatment furnace no. FT2
Quench tank no. 1

Other information:

Qualification testing carried out at external laboratory
RTM BREDA (Vicenza) - EN 17025 accredited


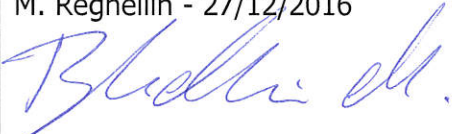
Qualification expires:

27.12.2021



Tested and qualified thickness and weight

Products and manufacturing process(es)	Test record no.	Tested thickness [mm]	Qualified thickness [mm]	Test piece weight [kg]	Qualified weight [kg]
Forged-rolled rings	16XTA	250	250	1465	all

Qualification and acceptance signatures

Manufacturer:	Prepared by/Date F. Andreoni - 27/12/2016 	Checked by/Date M. Reghellin - 27/12/2016 
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The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.
This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650

Qualified/Accepted by (company name/address) DNV GL via Energy Park 14 20871 Vimercate (MB) Italy	Signature/Date  2016-12-28 
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